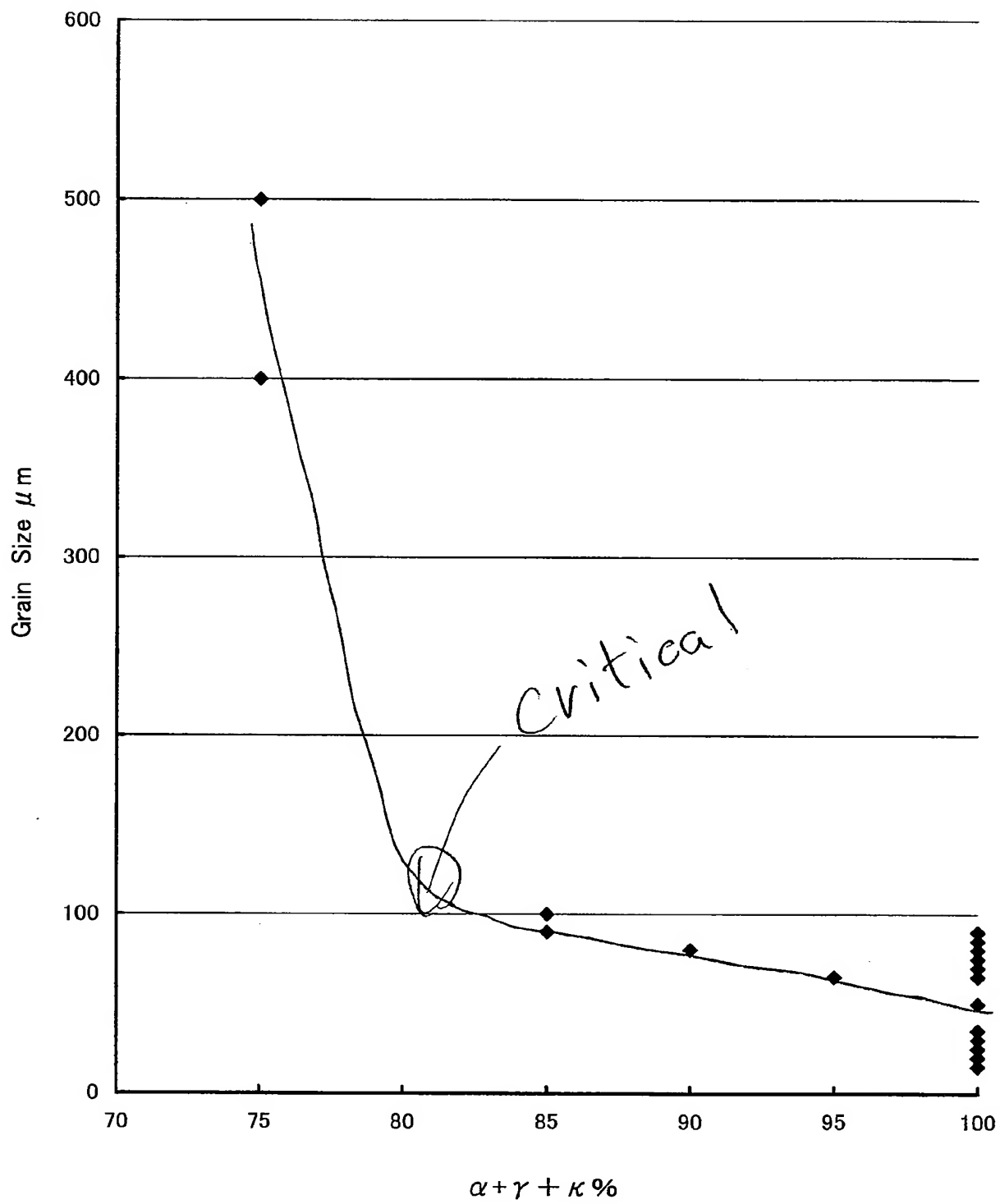


Exhibit F



Relation between grain size and $\alpha + \gamma + \kappa \%$